

## Micro Badge Machine Instructions – 25, 38, 45, 58 and 77mm



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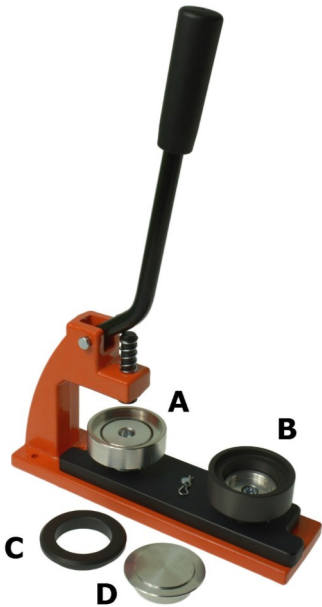
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Go to [www.youtube.com/user/badgemachine](https://www.youtube.com/user/badgemachine) for an instructional video

### Helpful Hints

- i) Handle should bend upwards as shown in image 1. It requires steady pull and not undue force.
- ii) Spacers – 45mm and 58mm sizes require metal spacer in the second die (B) when making all products except keyrings.
- iii) For more stability mount badge machine on wooden base or bench using pre-drilled holes (recommended for larger sizes).
- iv) Always use cutter on strong cutting board to ensure good clean cut. Spare blades and cutting boards



### MAKING A BADGE FRONT:

- Print your artwork to the right size following the artwork guide provided (also available online).
- Place one metal badge front into die (A) with the sharper edge fitting into the groove.
- Place one piece of cut out artwork and one clear plastic disc on top of metal badge front.
- Place grey ring (C) on top.
- Place centre punch (D) on top (like a top hat).
- Rotate black base plate so centre punch (D) is under handle and pull down. Badge front, picture and clear plastic disc will be lodged in grey ring (C).



### MAKING A BADGE BACK:

- Place a badge back with pin inserted in to second die (B) with “Z” of pin facing upwards. For 25mm open back badge use a small silver ring, sharper edge upwards.
- Place grey ring (C) on top.
- Turn centre punch (D) over so that it fits in the grey ring (C).
- Rotate black base plate so centre punch (D) is under handle and pull down.
- Remove grey ring (C) and centre punch (D) from press to reveal finished badge.



If making a 25mm open back badge now insert copper “D” pin.



For further assistance, contact  
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